



中国华电集团公司  
CHINA HUADIAN CORPORATION

# 200MW级IGCC示范项目进展

Progress of 200MW IGCC Demonstrative Project

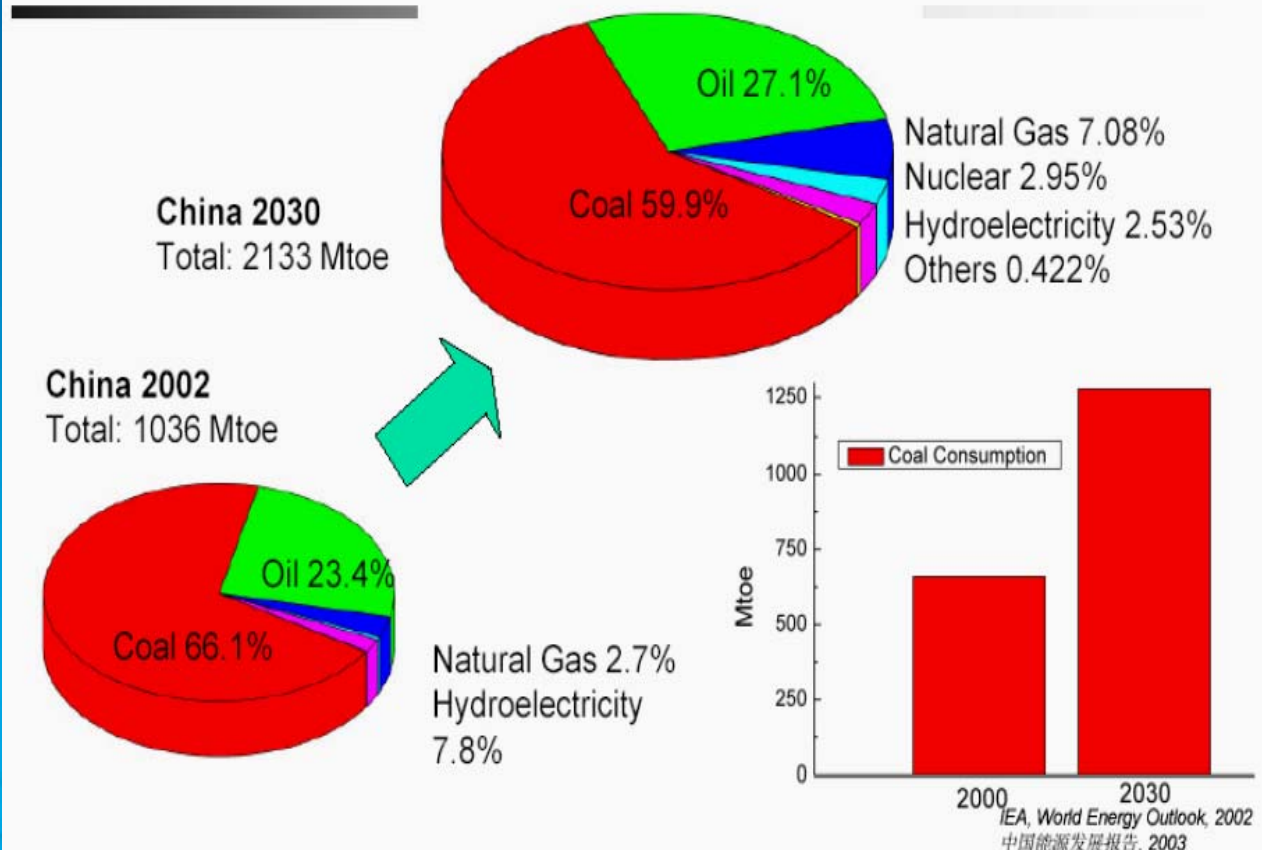
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# 中国能源消费状况

## Energy Consumption in China Today

### The status of energy consumption in China





中国华电集团公司  
CHINA HUADIAN CORPORATION

“十一五”国家863项目 一

# 浙江半山IGCC发电示范工程



半山3X390MW联合循环机组

Banshan 3X390 CC unit



坦帕POLK IGCC机组

TAMPA Polk IGCC unit

# 课题组团队组成

## Research Team Composition

- 中国华电集团公司  
China Huadian Corporation
- 国家电站燃烧工程技术研究中心  
National Power Plant Combustion Engineering Technology Research Center
- 中国科学院工程热物理  
Institute of Engineering Thermophysics, Chinese Academy of Sciences
- 华东理工大学  
East China University of Science and Technology
- 浙江省电力设计院  
Zhejiang Electric Power Design Institute
- 杭州华电半山发电有限公司  
Hangzhou huadian Banshan power generation Co., LTD.



# 子课题设置 Tasks of Research

- 200MW级IGCC总体方案和系统优化集成及常规岛技术开发  
System optimize
- 200MW级IGCC气化岛技术开发  
Gasification technology
- 200MW级IGCC燃机岛技术开发  
Gas turbine combust system
- 200MW级IGCC电站设计与自动化控制技术  
Design and control technology
- 200MW级IGCC示范工程与整体运行技术研究  
Operate technology

# 项目地理位置

## Project Location

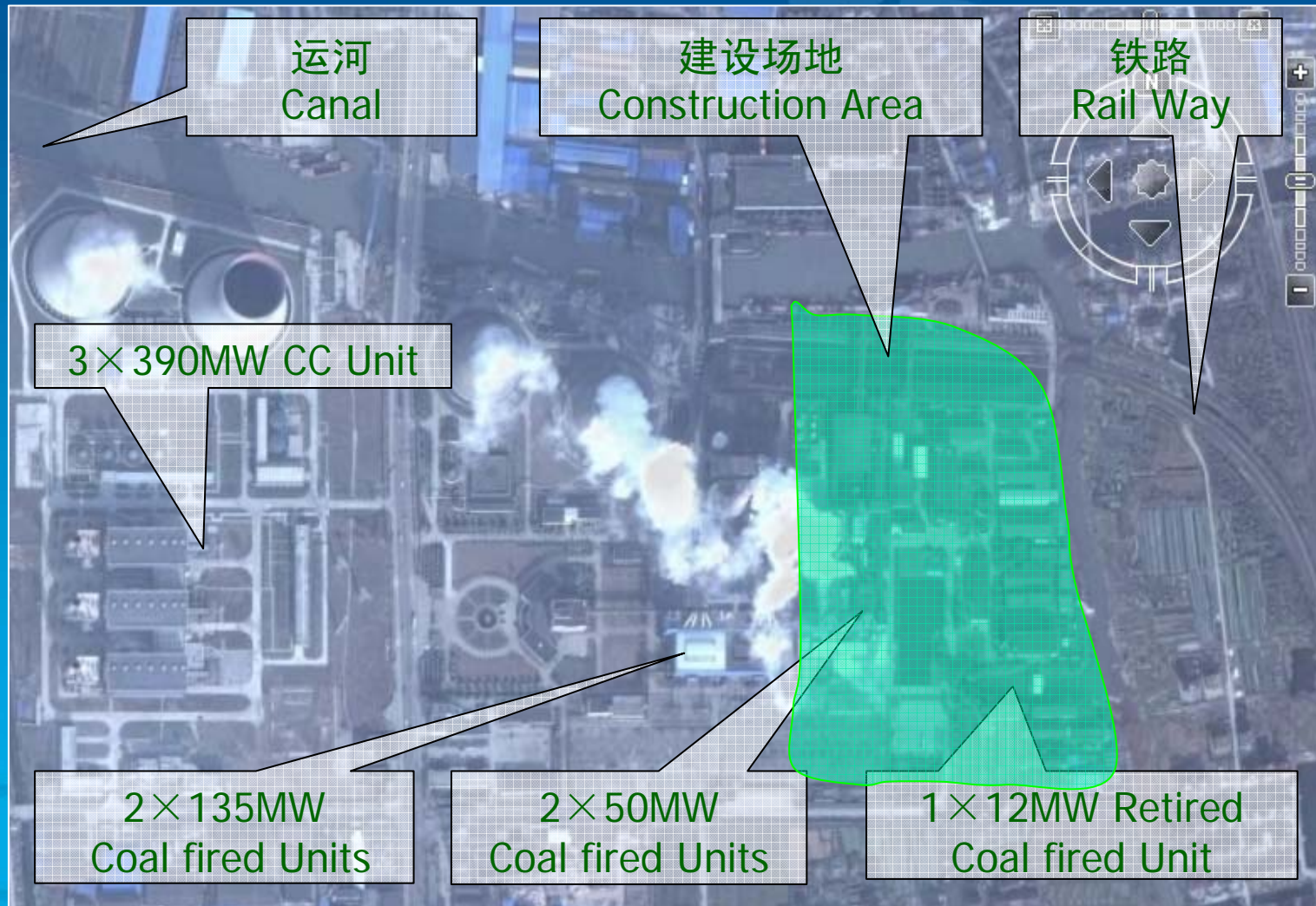






# 项目建设场地概况

## Site Topography

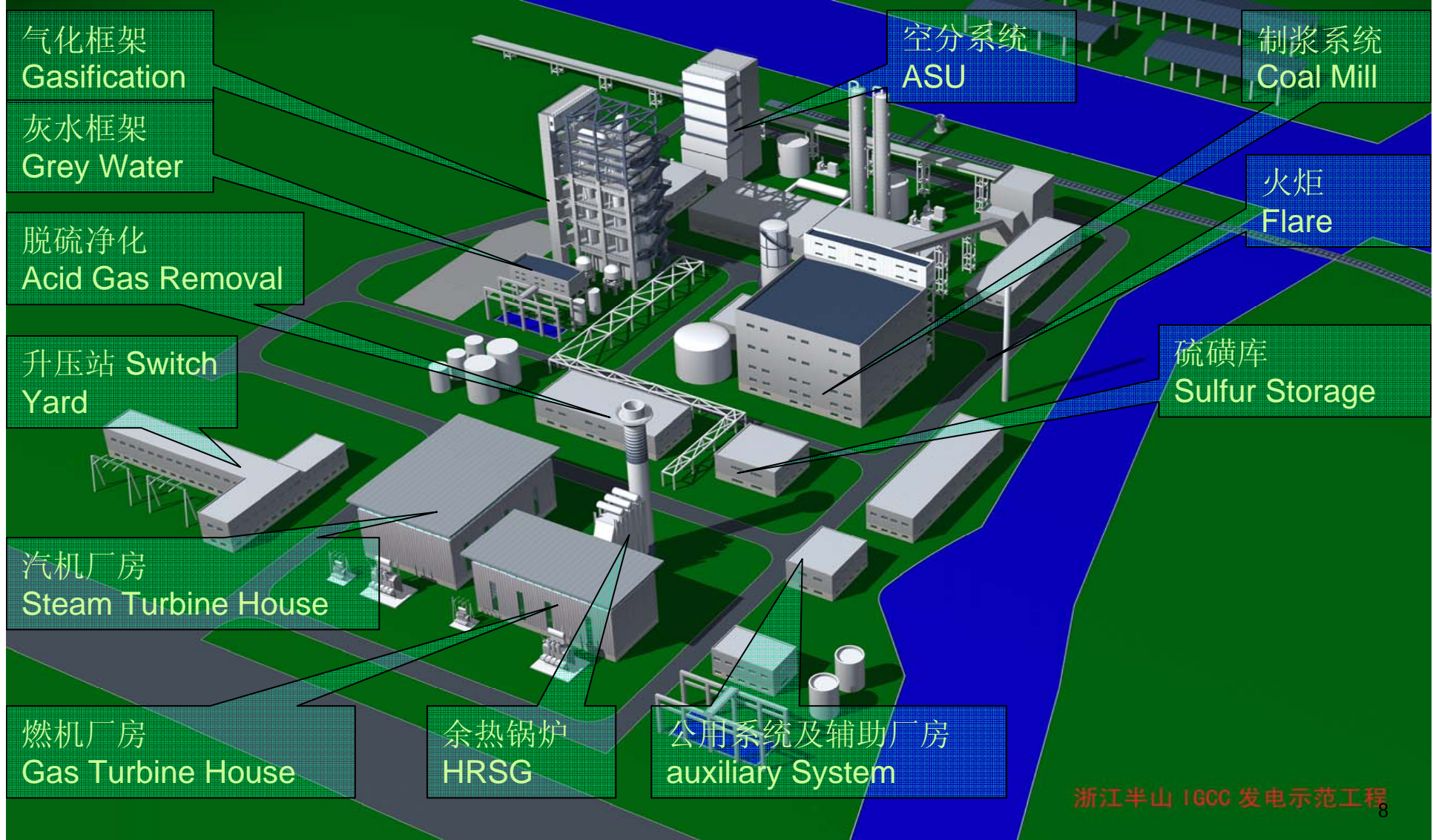






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# 电站总体布置 IGCC General Arrangement



浙江半山 IGCC 发电示范工程





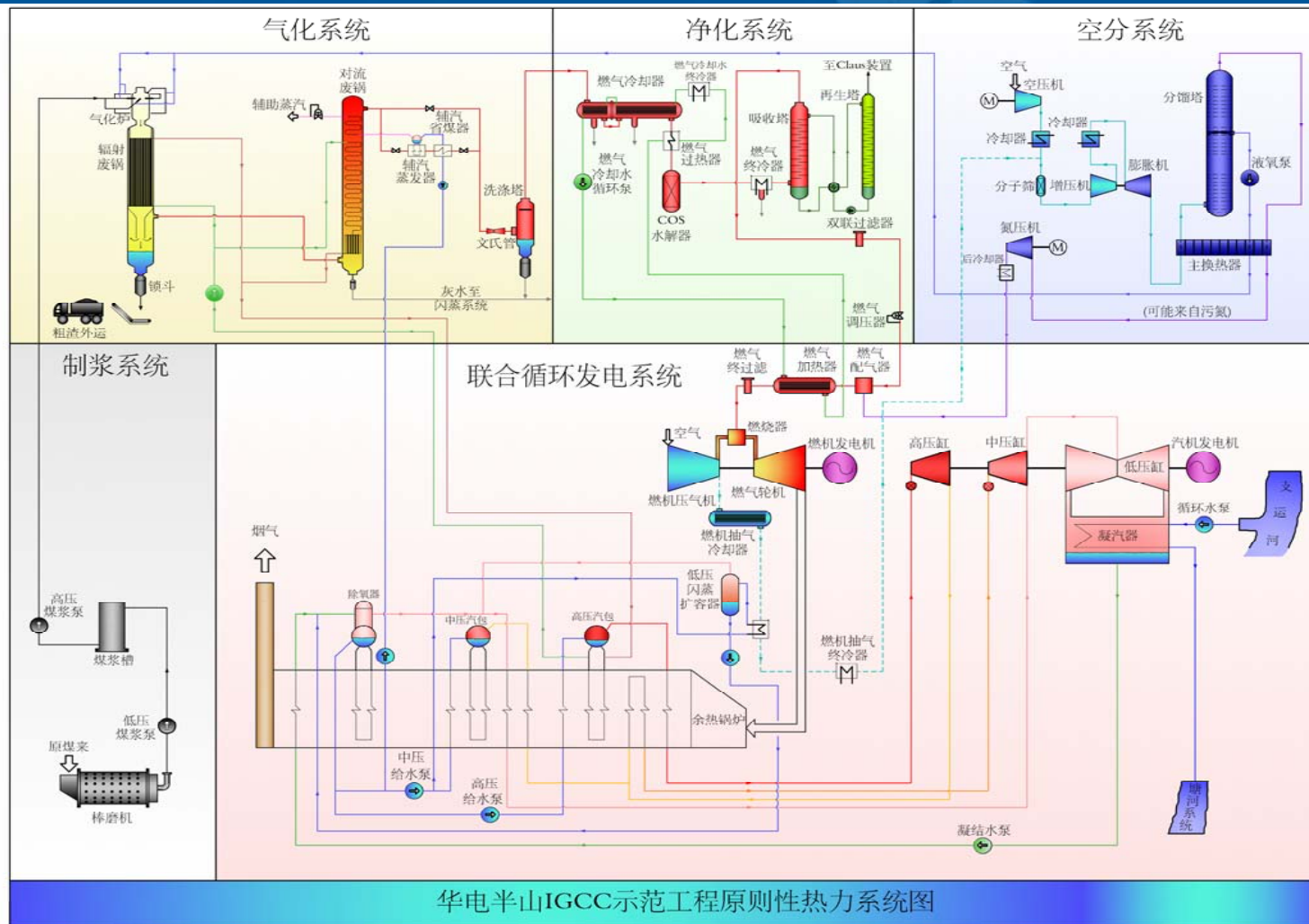
## 环保指标      Economic Indicators

- 总脱硫效率 > 98%  
Sulfur removal efficiency > 98%
- SO<sub>2</sub>排放 < 45mg/Nm<sup>3</sup>  
SO<sub>2</sub> emission < 45mg/Nm<sup>3</sup>
- NO<sub>x</sub>排放 < 80mg/Nm<sup>3</sup>  
NO<sub>x</sub> emission < 80mg/Nm<sup>3</sup>
- 颗粒物排放 < 2mg/Nm<sup>3</sup>  
PM emission < 2mg/Nm<sup>3</sup>

## 经济指标 Economic Indicators

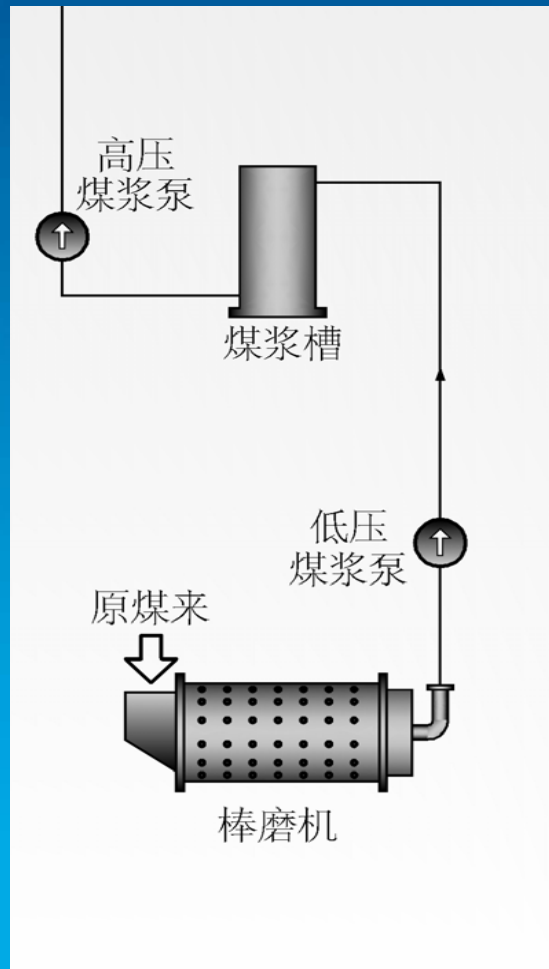
- 工程的静态投资约20亿元  
Static Investment: ~2 billion RMB
- 每千瓦容量静态投资约8500元/kW  
Unit investment: ~8500RMB/kW
- 机组的发电效率>46%  
Efficiency of power plant (gross): >46%
- 厂区用地面积7.6公顷  
Project area: 7.6 ha

# 热力系统 System





## 制浆系统 Coal Slurry Preparation System



湿式棒磨机制成水煤浆

Slurry prepared by wet mill

低压煤浆泵将水煤浆送入煤浆槽

Slurry send to storage tank by LP pump

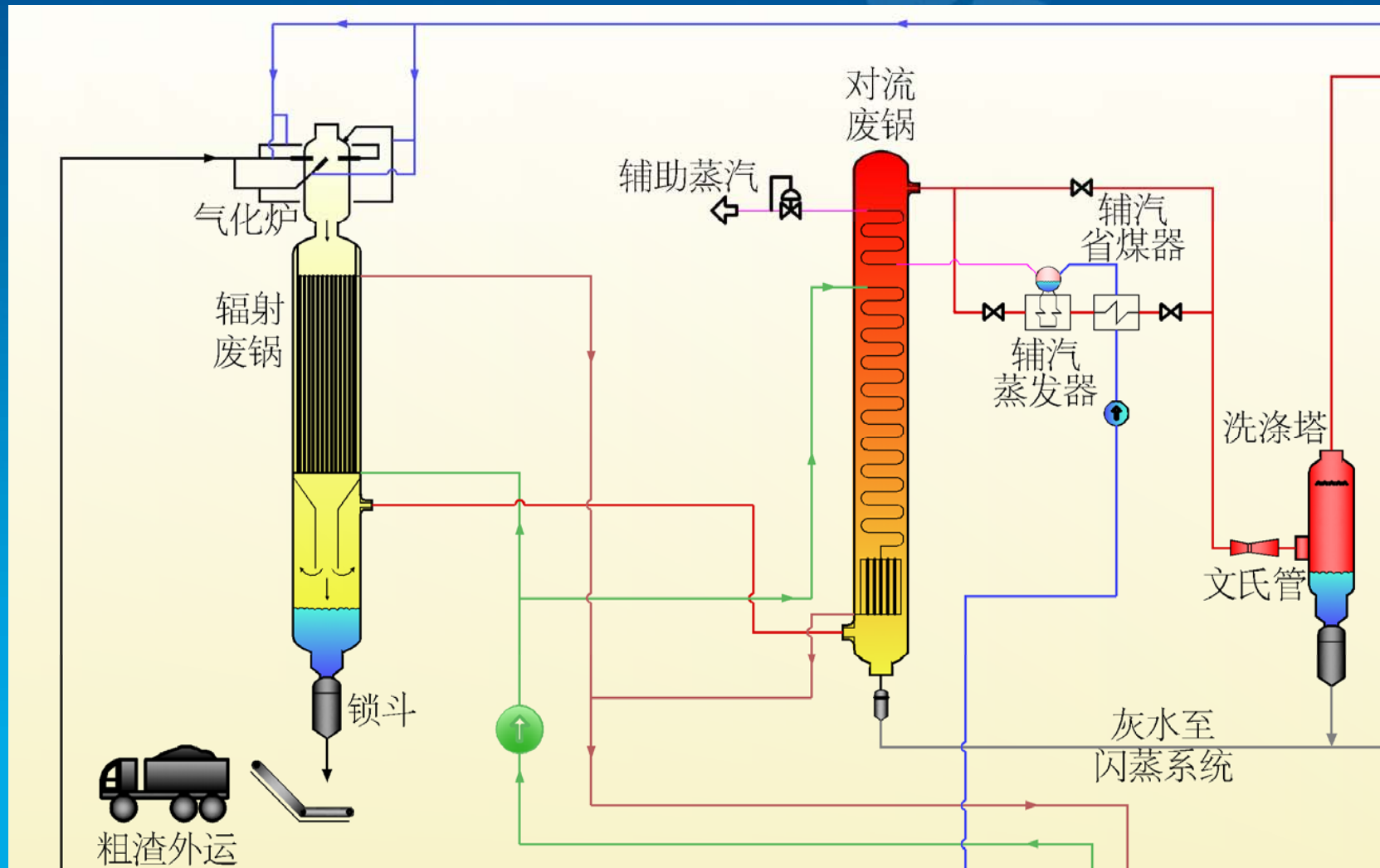
高压煤浆泵将水煤浆送入气化炉

Slurry feed to gasifier by HP pump

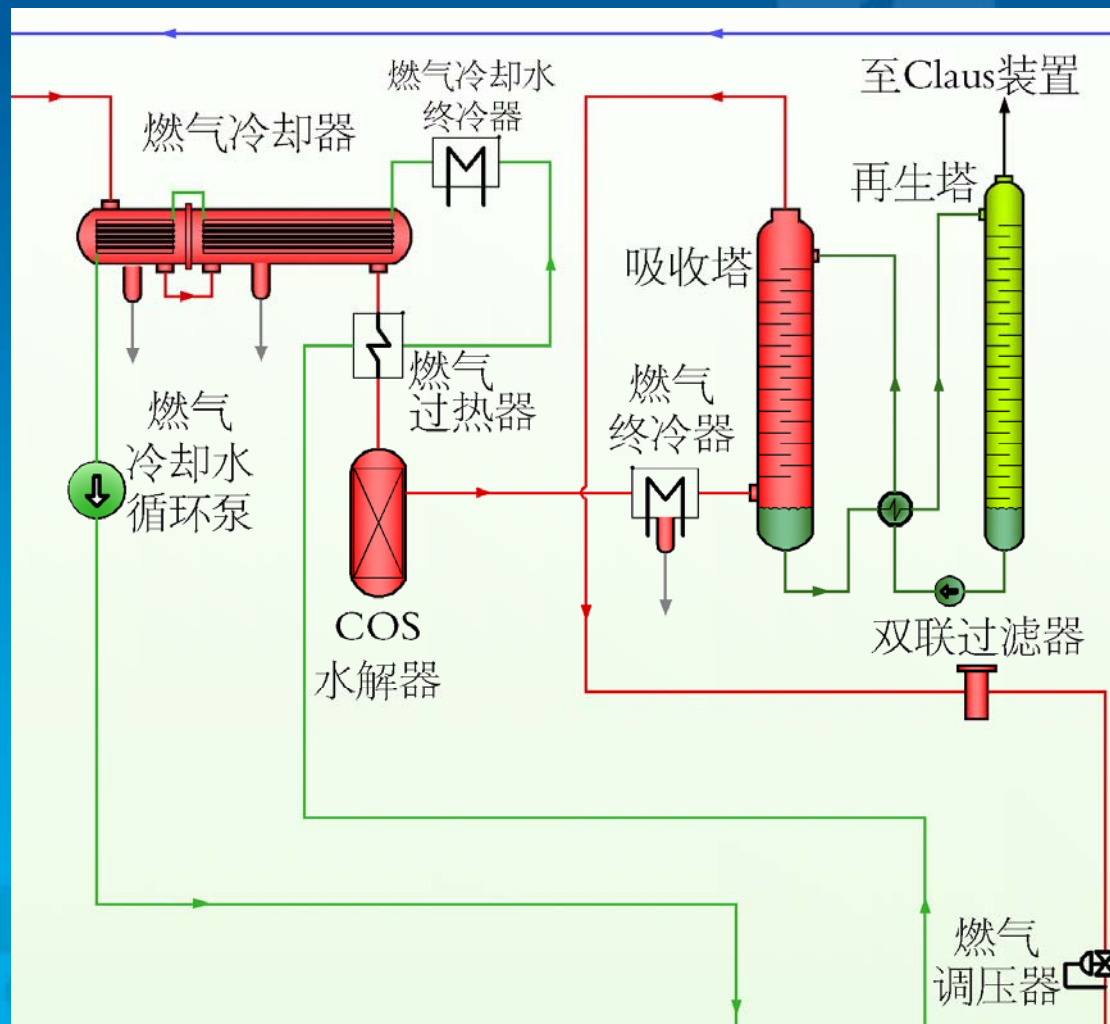


# 气化系统

# Gasification System



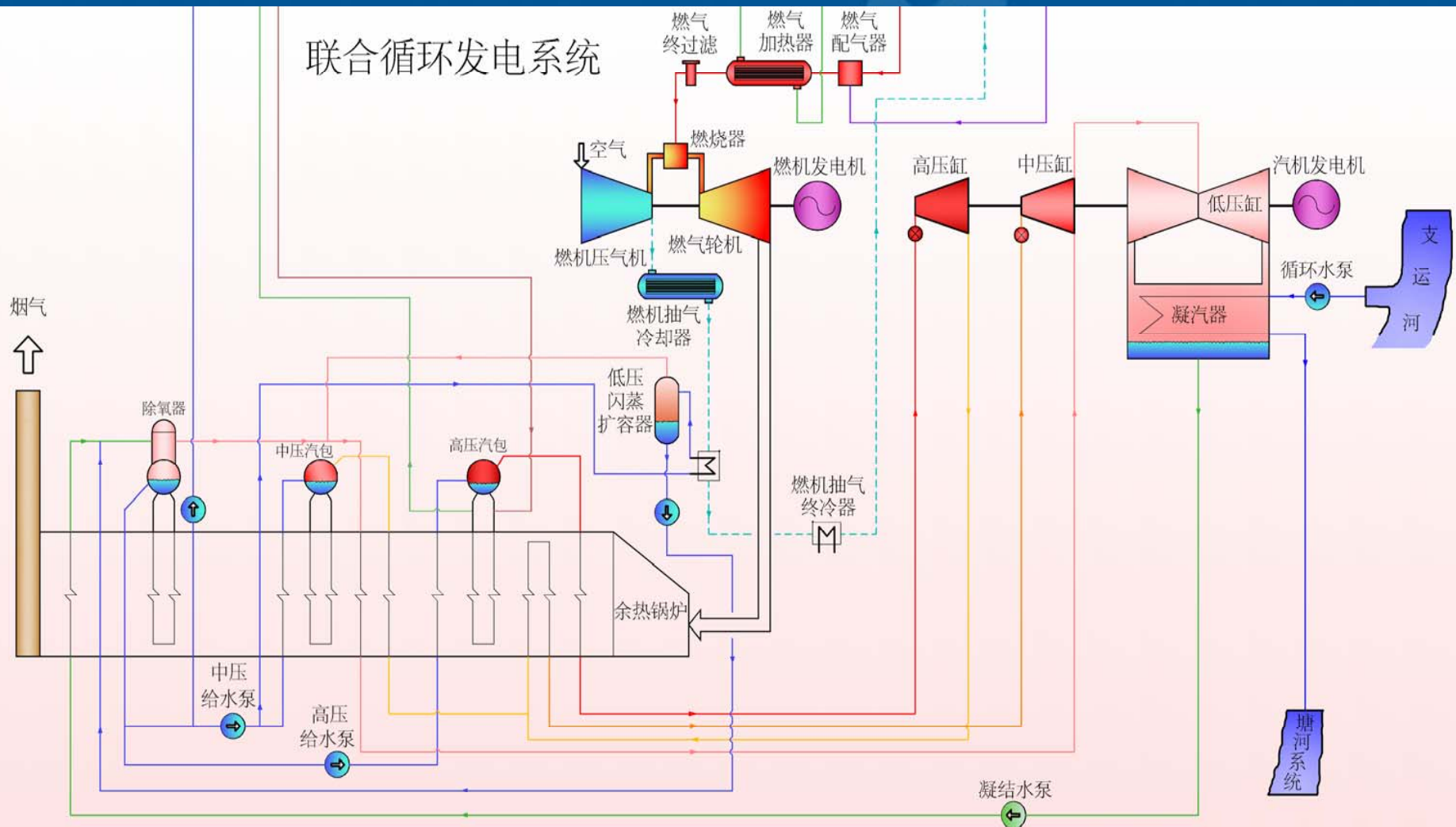
# Acid Gas Removal System







# 联合循环系统 Combined Cycle Power Generation System





## 空分系统 ASU

- 空分采用低温精馏法

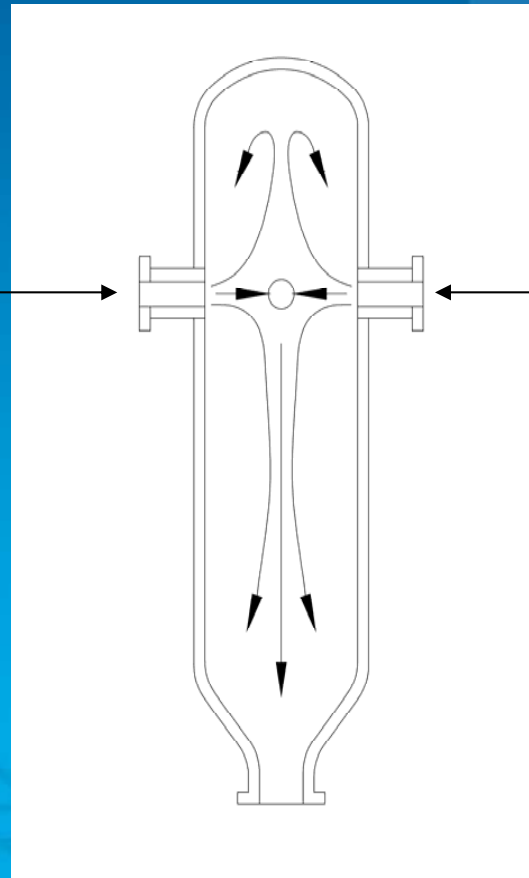
ASU type: Low temperature rectify



# 4喷嘴对置式气化炉

## Opposed 4 Nozzle Gasifier

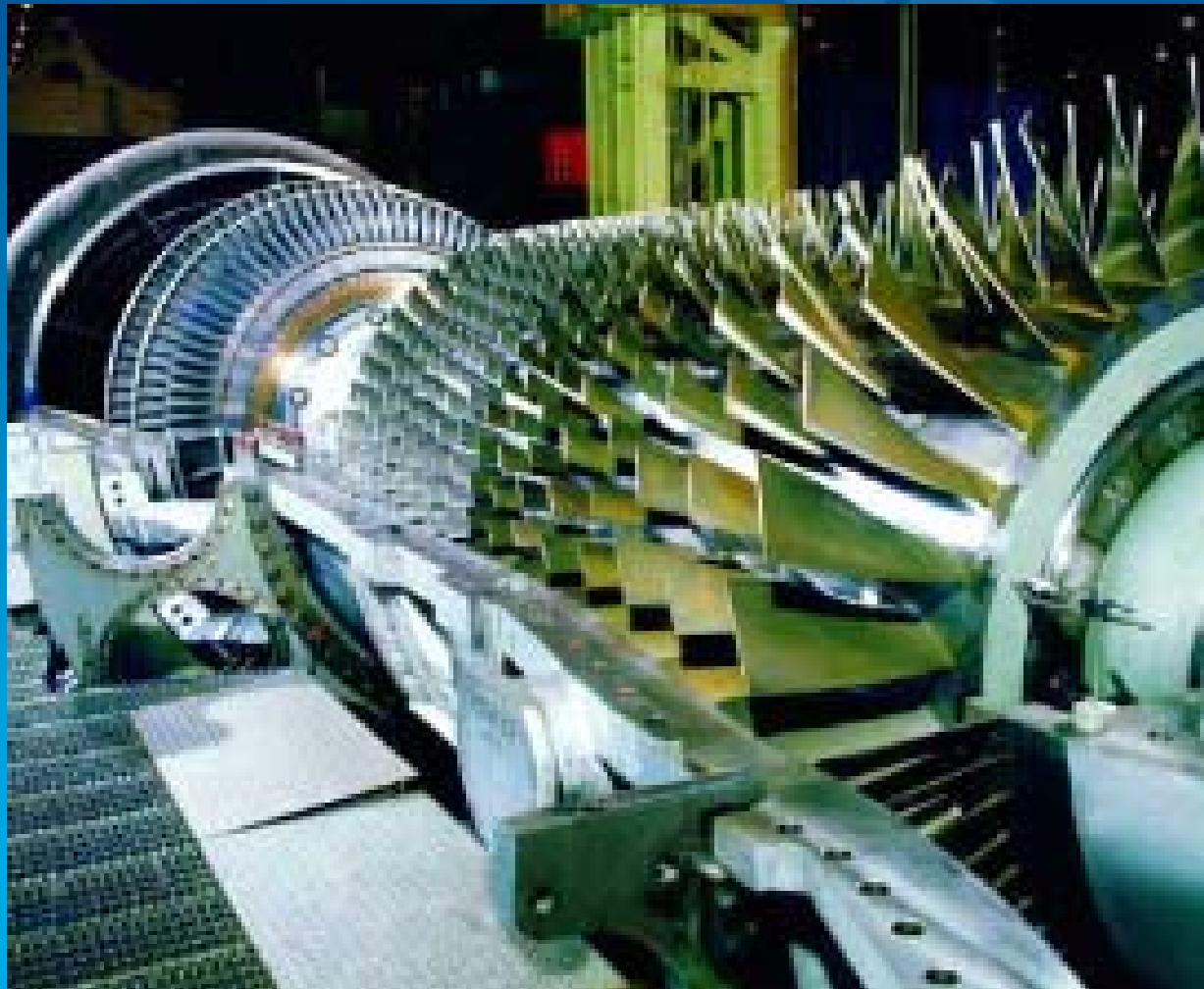
水煤浆及氧气  
Slurry & Oxygen



水煤浆及氧气  
Slurry & Oxygen



# E CLASS Gas Turbine





## 技术特点—全热回收

### Characteristic – Complete Heat Recovery

- 辐射及对流废锅  
Radiant & Convective syngas cooler
- 净化系统显热回收  
Heat recovery of acid gas removal system
- 压气机抽气显热回收  
Heat recovery of air extraction from GT
- 对流废锅尾段设置辅助蒸汽过热器  
Aux. Steam system located on the end of convective cooler
- 余热锅炉采用三压、再热、带自除氧设计  
HRSG type: triple pressure with reheat and deaerator
- 120℃以下的低位热能，用于溴化锂机组制冷  
Energy under 120℃ recovery: LiBr absorption refrigeration



## 工程计划 Project Plan

- 初步可行性报告计划5月31日前评审  
Project feasibility report finished at 31th. MAY
- 预计2008年初开工建设  
Pilling work will be started at Jan. 2008
- 2010年6月投产发电  
Beginning to operating: Jun. 2010



# IGCC存在的问题与展望

## Open Questions and Outlook of IGCC

- 初投资高，建议国家以政策支持形成IGCC规模产业链，以降低造价

High investment

- 优化系统设计，提高IGCC电厂总体可用率

System optimization

- 开发现实和可行CO<sub>2</sub>捕集及封存技术

CO<sub>2</sub> Capture & Storage

谢谢  
Thanks

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